



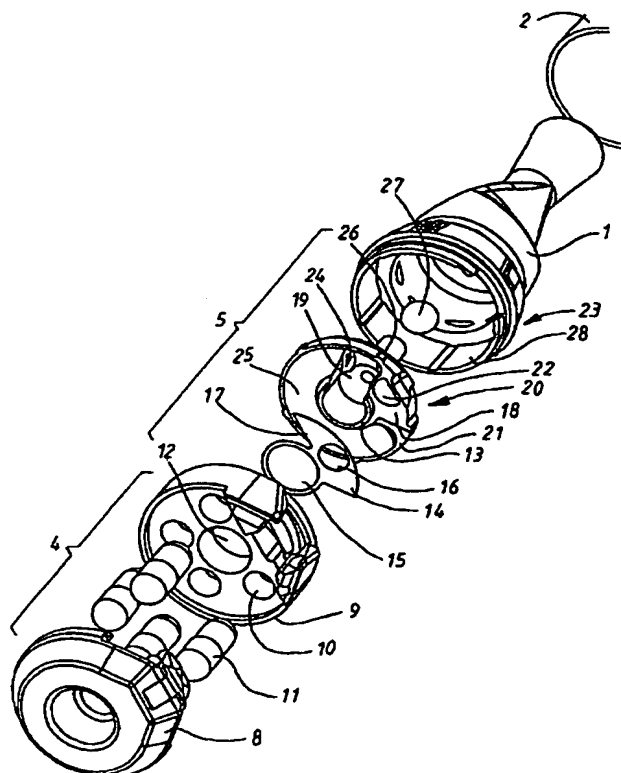
INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁶ : A61M 15/00	A1	(11) International Publication Number: WO 97/27892 (43) International Publication Date: 7 August 1997 (07.08.97)
(21) International Application Number: PCT/SE97/00120 (22) International Filing Date: 27 January 1997 (27.01.97) (30) Priority Data: 9600306-6 29 January 1996 (29.01.96) SE (71)(72) Applicant and Inventor: HÖRLIN, Ernst [SE/SE]; Svart- mossevägen 2, S-436 39 Askim (SE). (74) Agents: GRAUDUMS, Valdis et al.; Albiñ West AB, P.O. Box 142, S-401 22 Göteborg (SE).		(81) Designated States: AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GE, HU, IL, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, TJ, TM, TR, TT, UA, UG, US, UZ, VN, ARIPO patent (KE, LS, MW, SD, SZ, UG), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG). Published <i>With international search report. Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i>

(54) Title: CAPSULE OPENING ARRANGEMENT FOR USE IN A POWDER INHALER

(57) Abstract

The invention relates to capsule opening arrangement for a powder inhaler device. The arrangement has a first part (4) and second part (5) which are relatively movable with respect to one another. The first part has a capsule supporting means (9) comprising an aperture (10) for supporting at least one severable capsule (11). The second part (5) contains a capsule severing means (14) fixedly located therein so as to pass across the supporting aperture (10) during relative movement of said parts (4, 5). The opening arrangement provides particular advantages in that the capsule (11), after severing, has a large open area from which powder can be extracted without any part of the capsule interfering with the powder flow.



FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AM	Armenia	GB	United Kingdom	MW	Malawi
AT	Austria	GE	Georgia	MX	Mexico
AU	Australia	GN	Guinea	NE	Niger
BB	Barbados	GR	Greece	NL	Netherlands
BE	Belgium	HU	Hungary	NO	Norway
BF	Burkina Faso	IE	Ireland	NZ	New Zealand
BG	Bulgaria	IT	Italy	PL	Poland
BJ	Benin	JP	Japan	PT	Portugal
BR	Brazil	KE	Kenya	RO	Romania
BY	Belarus	KG	Kyrgyzstan	RU	Russian Federation
CA	Canada	KP	Democratic People's Republic of Korea	SD	Sudan
CF	Central African Republic	KR	Republic of Korea	SE	Sweden
CG	Congo	KZ	Kazakhstan	SG	Singapore
CH	Switzerland	LI	Liechtenstein	SI	Slovenia
CI	Côte d'Ivoire	LK	Sri Lanka	SK	Slovakia
CM	Cameroon	LR	Liberia	SN	Senegal
CN	China	LT	Lithuania	SZ	Swaziland
CS	Czechoslovakia	LU	Luxembourg	TD	Chad
CZ	Czech Republic	LV	Latvia	TG	Togo
DE	Germany	MC	Monaco	TJ	Tajikistan
DK	Denmark	MD	Republic of Moldova	TT	Trinidad and Tobago
EE	Estonia	MG	Madagascar	UA	Ukraine
ES	Spain	ML	Mali	UG	Uganda
FI	Finland	MN	Mongolia	US	United States of America
FR	France	MR	Mauritania	UZ	Uzbekistan
GA	Gabon			VN	Viet Nam

5 Title: Capsule opening arrangement for use in a powder inhaler

Field of the invention:

 The invention relates to a capsule opening arrangement for
10 a powder inhaler device according to the preamble of claim
 1. In particular, the invention relates to a capsule
 severing arrangement.

Background to the invention:

15 Several types of powder inhaler devices are known in the
 prior art. One of these types is a device which uses
 capsules containing powder, said capsules needing to be
 opened before the device can be operated by a user.

20 Two main types of device are available for opening such
 capsules. The first is a pin arrangement within the inhaler
 device, said pin being operable so as to pierce a capsule
 and thus allow access to its contents. Such a device is
 known from US-A-4 069 819 for example. Due to the presence
25 of a reduced pressure around the powder capsule when a user
 inhales, and due to a processional motion of the capsule in
 a restricted cavity, the powder is withdrawn therefrom.

 The second type of device for opening such capsules is a
30 device which separates a two-part capsule into its two
 parts by first clamping one part and then forcing the other
 part away therefrom. An example of such a device is
 disclosed in WO-A-91/19524, said device corresponding to
 the features defined in the preamble of claim 1.

35 Such devices suffer from several disadvantages. The pin-
 piercing device produces a relatively small opening within
 the capsule and may thus lead to it not being completely
 emptied. Although the problem can be alleviated to some

extent by providing multiple piercing elements, variations in the dose provided may still be observed.

5 The capsule-separation device relies on the capsule being of the separable type. Additionally, the separation of the capsules relies to a great extent on a good balance between capsule shell hardness and separation force required to separate the two parts. Moreover, even when separation is achieved, the loose parts are left to block the flow
10 passage of the powder. Furthermore a grid structure is also required, on which powder may accumulate and cause blockage.

Summary of the present invention:

15 The present invention seeks to provide a solution to the aforementioned problems by means of a capsule opening arrangement having the features defined in appended claim 1.

20 Preferred features of the invention are defined in the dependent claims.

In a particularly preferred embodiment of the invention, the opening device is intended to be attached, or integral
25 with, the powder inhaler of the type disclosed in WO-A-95/03846. To avoid repetition of the principal of operation of such device, which will be clear to the skilled man upon reading said document, specific reference is hereby made to said document in its entirety.

30 Although the invention will be elucidated by reference to a particular form of a device of the type according to WO-A-95/03846, it will be understood by the skilled man that the capsule opening device of the present invention will
35 also be applicable to other forms of inhaler devices.

Brief description of the drawings:

The invention will now be described in more detail with reference to the accompanying drawings, in which:

- 5 Fig. 1 is a schematic view of a powder inhaler device having an upper and lower section, said lower section containing the capsule opening arrangement of the invention,
- 10 Fig. 2 is an exploded view of the powder inhaler device of Fig. 1, depicting its various component parts,
- Fig. 3 is a cross-sectional view through the central rotational axis of the device, in which the cover of the capsule opening device has been opened,
- 15 Fig. 4 is an end view on to the base of the device depicted in Fig. 3,
- 20 Fig. 5 is a view similar to Fig. 3 but with the cover closed,
- Fig. 6 is an end view on to the base of the cover depicted in Fig. 5,
- 25 Fig. 7 depicts an enlarged view of the severing means of the capsule opening device together with indications showing superimposed capsule movement and the edge of the entrance to the capsule receiving cavity, and
- 30 Fig. 8 depicts a cross-sectional view of a further embodiment of the device, similar to the view in Fig. 5, but with a severed capsule in place and being provided with an airflow passageway which eases capsule-emptying.
- 35

Detailed description of preferred embodiments

The inhaler device depicted in Fig. 1 has a lower section A and an upper section B. The lower section A contains the capsule opening arrangement of the invention, whilst the upper section B contains a united tubular mouthpiece/chamber 1 of the inhaler, sealed by a cover member 2. The cover member is removably attached to the upper mouthpiece/chamber 1 by means of threads 3 for example. Other means of removable attachment may of course be used instead of threads. The thread 3 attachment is shown only schematically in Fig. 1.

The external profile of the mouthpiece, even though hidden by the cover, has been drawn in solid lines in Fig. 1 so as to show a differentiation compared to the inner passageway of said mouthpiece/chamber which is shown in dashed lines. Said mouthpiece/chamber portion corresponds basically to that disclosed in WO-A-95/03846.

The lower section A is divided into first and second parts 4 and 5. The second part 5 is non-rotatably attached to mouthpiece/chamber 1 and first part 4 is rotatably mounted relative to said second part 5. An indicator arrow 6, moulded into part 4, indicates the relative position with respect to an indicator 7 on the second part 5.

In the example to be described, the lower section A contains four capsules. Thus, four markings (and possibly also a further one, "L") are provided around the outer surface of the second part.

In the exploded view in Fig. 2, the various structural elements can be seen in more detail. The first part 4 comprises two constituent parts 8 and 9. Part 8 is a cover member for the lower part of the device and serves to maintain the four severable capsules 11 within the other

part 9 which is a capsule supporting means. Parts 8 and 9 are preferably hingedly attached to one another.

5 The capsule supporting means 9 has at least one capsule supporting aperture 10. In the depicted embodiment there are four capsule supporting apertures 10. The apertures 10 are formed such that the capsules may be easily fitted into place within said apertures, without a large amount of play. The capsules 11 may be a press fit into the apertures 10. The capsules 11 are normally made of relatively flexible material such as a gelatine compound (known per se) and may typically contain between 5 mg and 40 mg of powder substance to be inhaled, although such amounts are not limiting for the invention.

15 In the centre of the part 9 there is an aperture 12. This aperture 12 fits around a projection 13 on the second part 5 when the device is ready for use. This fitted relationship is shown in Fig. 3.

20 Second part 5 is comprised of three pieces fitted together. The first piece is a severing means in the form of a flat knife blade 14 having a severing edge 17. The second piece is a knife blade support means 20, and the third piece a chamber section 23 united with the mouthpiece (either integrally or by attachment of said parts).

25 The knife blade 14 has a two apertures therethrough. The first aperture 15 is formed by a substantially annular portion 45. Said portion 45 fits, preferably as a push-fit, around the partially annular, projecting portion 13 of said blade support means 20.

30 The blade support means 20 has a surface 18 formed therein which is recessed with respect to the lower planar surface 21 of said support means 20 by the thickness of said knife

blade 14. The knife blade is thus supported in position by two means and its lower surface is flush with the planar surface(s) 46 outside the recess.

5 The second aperture 16 in the knife blade 14 is positioned in line with a powder exit passageway 22 which passes from the lower side of said blade support means 20 to the upper side (i.e. the chamber side) thereof. It should be understood that the expression "in line with" is intended here
10 to mean that the aperture 16 and the passageway 22 are in direct communication with one another. However the aperture 16 and the passageway 22 inlet do not need to be the same shape or size, and indeed will often be different (see e.g. the arrangement shown in Fig. 8). The exact shape and/or
15 size will depend on the design chosen.

The blade 14 is shown in larger detail in Fig. 7. The outside of the knife blade is preferably in the form of a circular arc 31 and fits closely to the circular inner wall
20 perimeter of blade support means 20.

The blade support means 20 comprises a receiving cavity 19 for receiving portions of said capsules 11 which are severed by knife edge 17. A large portion of said cavity 19
25 is positioned above said knife blade 14. With the knife blade 14 in place (not shown in Fig. 2), the receiving cavity 19 has a single entrance 24 extending on one side of said cutting edge 17 (i.e. to the anti-clockwise side as seen in the view in Fig. 2). The position of said entrance
30 is also shown in Fig. 7.

The blade support means 20 further comprises a capsule end guide channel 25 allowing sliding contact with the ends of each of said capsules during their rotational indexed
35 movement. One end of said guide channel 25 also forms the single entrance 24 of the receiving cavity 19.

On the chamber side of the blade support means 20 there is a central projecting member 26 which fits into the chamber 35 (see e.g. Fig. 5) to create a flow restriction between the chamber and the mouthpiece (see also WO-A-91/19524). A
5 freely movable element 27 is also contained therein (see WO-A-91/19524).

Part 20 is attached to part 23 so that no relative movement between said parts occurs during normal use. However, part
10 9 is attached so as to be rotatably received at its outer edge within the lower part of the wall portion 28 of part 23. As shown in Fig.3, this is achieved by a radially inwardly projecting portion 32 engaging (e.g. as a snap-fit) into a groove 33 in part 23.

15 Fig. 4 shows an end view of said inhaler from the lower end. Here it can be seen that none of the four capsule support apertures is aligned with the passageway 22. An indexed rotation of about 72° is required for such alignment between one aperture 10 and said passageway in the
20 depicted embodiment, presuming the apertures to be equally angularly spaced.

Part 9 is arranged to be rotatably indexed between various
25 positions, so that opened capsules will assume an indexed position aligned with the powder exit passageway 22. In order to accomplish this, an indexing means is provided between part 9 and part 20/23. Such an indexing means is shown in Figs. 3 and 4 by element 47 which is a sprung arm
30 which can be moved out of its detent position by a sufficient rotational force in a rotational direction towards knife edge 17 applied between parts 9 and 5.

35 Figs. 5 and 6 show the inhaler according to Figs. 3 and 4, with the lower cap in a closed state. In the bottom of the cap are semi-spherical recesses 34 which align with capsule

support apertures 10. Together with channel 25, these elements 10 and 34 form the supporting and guiding elements for said capsules.

5 In Fig. 5, a severed capsule (not shown) will be positioned within the space bounded by the lower edge of the blade aperture 16 and the recess 34. In this manner a direct flow communication is established between chamber 35 and the inside of a severed capsule (not shown in Fig. 5). Fig. 6
10 shows an end view of the lower part 8 in Fig. 5.

Fig. 7 shows an enlarged view, from below, of the knife blade 14 depicted in Fig. 1. The size, and even the shape, of the apertures 15 and 16 may vary according to cir-
15 cumstances, although generally the internal diameter of aperture 15 will be a push-fit with respect to the outer periphery of projection 13. Although the knife is preferably made of steel and the rest of the inhaler of plas-
tics, the knife may also be made of plastics.

20 Fig. 7 also schematically shows a horizontal section through capsule 11 by means of dotted lines. The capsule moves in a circular arc as indicated by arrow C (by rotational movement of part 9 having apertures 10) towards
25 the knife edge 17. The capsule will start from a first indexed position in which it is temporarily held upstream of the knife edge by some blocking or detent means (e.g. a ratchet or the like). Upon forward movement and upon reaching the knife edge, it will be pierced. Continued
30 movement of the capsule in the direction of arrow C will result in the top thereof being cut off (severed) and moving into the entrance 24 of the receiving cavity 19. Still further movement of the capsule will allow the
35 severed capsule to reach its second indexed position directly below the aperture 16. In this position, the powder contents of the capsule will then be in direct

communication with passageway 22 and can be withdrawn by sucking through mouthpiece 1.

5 During movement of the capsule 11, which is supported in aperture 10 of part 9, the upper, generally planar, surface 43 of said part 9 will be in sliding contact with the lower surface of the knife 14 and the surface 46 with which it is flush. In this way, the severed capsule remaining in the part 9 will have its upper severed surface also in sliding
10 contact with the lower surface of knife 14 and thus will form a relatively good seal between the two parts. This seal will help ensure that the reduced pressure in chamber 35 will efficiently withdraw the powder from the severed capsule.

15 The upper parts of the capsule 11 which enter into the cavity 19 via entrance 24 are held in the cavity which is bounded partly by the knife blade upper surface and surface 36 of cover 8 (see Fig. 5) and also the upper planar surface of part 9. Since the entrance 24 is always sealed
20 by the upper planar surface of part 9 (apart from when actually severing a capsule), no capsule parts can fall out and block the device. Removal of said capsule parts is effected only by opening lower end cap 8 which move from
25 cavity 19, through an open space 44 in the middle of part 9 and to the outside of the device.

30 When operating the device as described above, the inhaler should be kept upright as shown in e.g. Fig. 5. Otherwise there is a risk of powder exiting the capsule prematurely and ending up in the cavity 19.

35 In the further embodiment of the invention shown in Fig. 8, which corresponds in most aspects to Fig. 5, an air passageway 39 from the surroundings is arranged in said mouthpiece/chamber portion 1 and in said second portion 9.

An air passageway is thus formed from the surroundings, directly through said mouthpiece/chamber portion and said second part 9, as well as through said aperture 16a in the knife 14. The passageway 39 is thus in communication with
5 said aperture 10 (or a severed capsule 11 if one is present). The aperture 16a will thus be larger, or of a different shape, compared to aperture 16 in Fig. 5, all other things being equal.

10 When a suction force is applied to the open end 41 of mouthpiece 1, air will be sucked through apertures 42 into the chamber to create the required swirling effect (see WO-A-95/03846). Similarly, air will also be drawn in through
15 passageway 39, and will impinge onto the powder 40 within the severed capsule 11 and draw it along with the flow into the swirling air in chamber 35. In this way, emptying of the capsule is facilitated to a greater degree compared to the arrangement shown in Fig. 5.

20 The passageway 39 is preferably arranged so that its longitudinal axis is directed to a point impinging onto the passageway-side of the capsule, as shown in Fig. 8. In this way all the air will tend to act in one direction when
25 moving through the capsule, rather than merely creating counteractive turbulence within the capsule, as would be the case if the passageway were directed to the other side of the capsule 11.

As will be clear from the foregoing, the provision of an
30 air passageway, as described, for emptying a severed capsule in an inhaler device, is an aspect of the invention which can be used independently of the exact type of opening means used, as long as an opened upright capsule
35 will be presented for use. Its subject matter, in the broadest sense, may thus form an independent invention.

However its use with the arrangement of the present invention is particularly preferred.

5 Similarly, the provision of the particular severed capsule receiving cavity, in its broadest sense, by which severed portions of capsules are removed from interference with the airstream or powder stream flow in inhaler devices, is an aspect of the invention which can be the subject matter of an independent invention. Its use in the arrangement of the present invention is however preferred.

10 An indexing detent means 37 is shown on one side of the capsule opening means. Said detent means may be of any suitable type, several of which are known to the skilled man and which therefore do not need to be described in more detail.

20 Radially outwardly of the inlet to the passageway 39 is a ledge 38. Said ledge 38 is so arranged such that when a cover 2 (as in Fig. 1) is fitted over the mouthpiece 1, the inner surface of said cover 2 will seal the passageway 39 from the surroundings.

25 Although the invention has been described above with reference to particular embodiments of the invention depicted in the drawings, it is to be understood that such embodiments are not limiting for the invention, the scope of which is defined by the following claims.

30 For example, the type of capsule used does not need to be a two-part capsule, but may be any other type of severable capsule. Similarly, whilst the capsule has been shown as being generally oval and having two parts of different outer diameter attached to each other, other shapes of capsule may be used.

5

CLAIMS

1. Capsule opening arrangement for a powder inhaler device, said capsule opening arrangement comprising a first part (4) and second part (5), said first and said second parts (4, 5) being relatively movable with respect to one another, **characterized in that** said first one (4) of said parts has a capsule supporting means (9) comprising an aperture (10) for supporting at least one severable capsule (11), and the second one (5) of said parts is fitted with a capsule severing means (14) fixedly located therein so as to pass across said supporting aperture (10) during relative movement of said parts (4, 5).

2. Capsule opening arrangement according to claim 1, **characterized in that** said capsule supporting means (9) is arranged to rotate between at least first and second indexed positions, and in that said capsule support aperture (10) is located ahead of the severing edge (17) of said severing means (14) in said first indexed position, and in that in said second indexed position, said aperture (10) is located in communication with a powder exit passageway (22) passing through said second part (5).

3. Capsule opening arrangement according to claim 1 or claim 2, **characterized in that** said first part (4) having said capsule supporting aperture (10) has a planar upper face (43) which is in sliding contact with a planar lower face of said second part (5).

4. Capsule opening arrangement according to any one of the preceding claims, **characterized in that** said capsule severing means (14) is constituted by a blade having a planar lower surface, and in that said blade has an aperture (16) therethrough which is aligned with a powder exit passageway (22) passing through said second part (5).

5. Capsule opening arrangement according to any one of the preceding claims, **characterized in that** a receiving cavity (19) for receiving one part of severed capsules (11) is provided in said second part (5), and in that the severing means has a cutting edge (17) located directly above a single entrance (24) to said receiving cavity (19).

6. Capsule opening arrangement according to claim 5, **characterized in that** said receiving cavity (19) has an exit path passing through the centre of said second part (5), said exit path being in communication with a hole (44) in said first part, through which hole (44) parts of severed capsules may be removed.

7. Capsule opening arrangement according to any one of claims 4 to 6, **characterized in that** said blade (14) is formed with an integral annular portion (45), which portion is form-fitted to an at least partially cylindrical central projection (13) arranged on said second part (5), and in that said lower surface of said blade (14) is planar and lies flush with a planar surface (46) of said second part (5), past which planar surface said central projection (13) extends and against which planar surface (46) an upper surface (43) of said first part (4) is arranged to slidingly rotate.

8. Capsule opening arrangement according to any one of the preceding claims, **characterized in that** said movable part comprises two portions (8, 9) which are attached together by a hinge (29), one of said portions (8) being an openable base member and the other of said portions having locating means (32) providing rotatable connection of said first (4) and said second (5) parts.

9. Capsule opening arrangement according to any one of claims 2 to 8, **characterized in that**, in one of its said

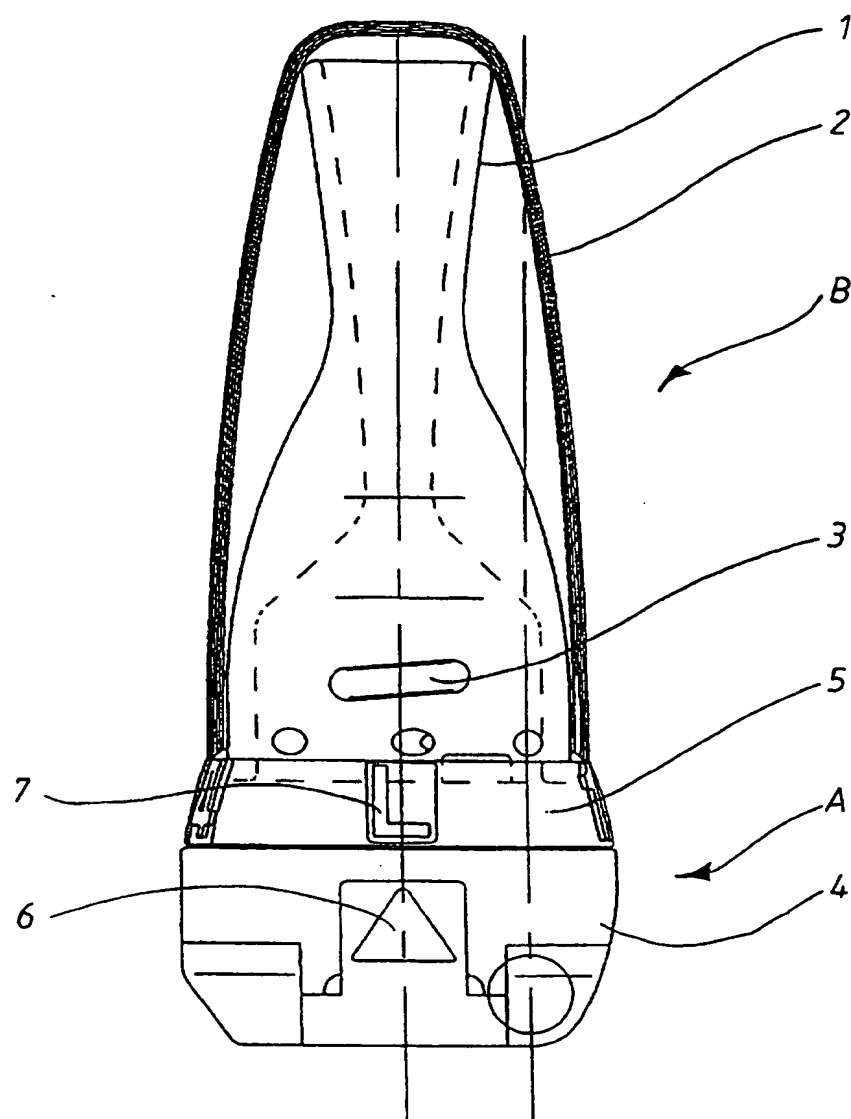
indexed positions, said capsule supporting aperture (10) is in line with the inlet of a powder exit passageway (22) and an air inlet (39) from the surroundings, and in that each of said inlets is arranged within, or in a further member
5 which is united with, said second part (5).

10. Powder inhaler device comprising a capsule opening means in accordance with any one of the preceding claims, **characterized in that** said inhaler device comprises a
10 tubular mouthpiece member (1) united with a chamber (35), and in that said chamber has at least one air entrance passageway (42) which is arranged substantially tangential-ly with respect to said chamber (35) so as to cause air sucked into said chamber to swirl around said chamber, and
15 in that said chamber and the second part (5) of said opening means are fixedly united with one another.

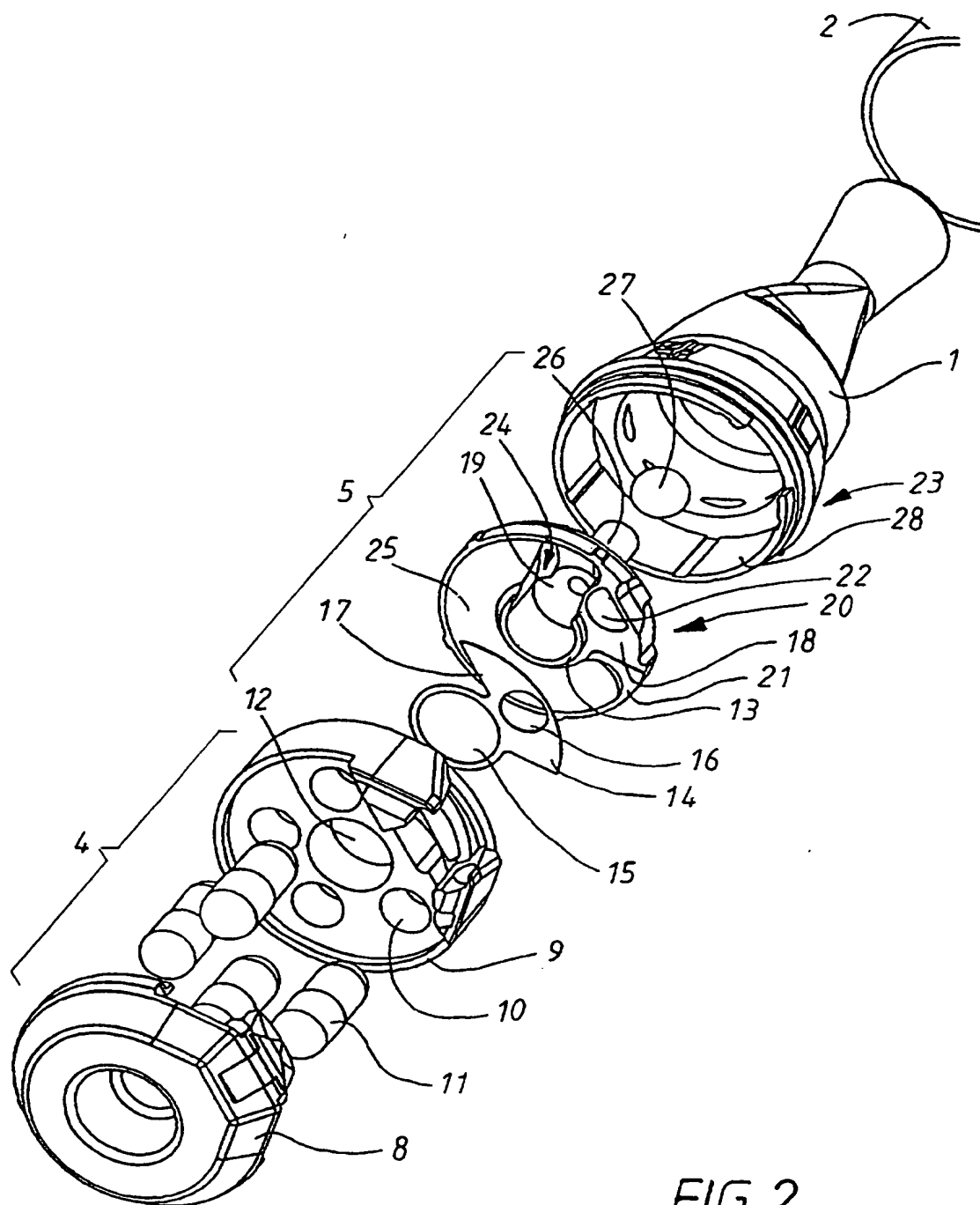
11. Powder inhaler according to claim 10, **characterized in that** said capsule supporting aperture (10) is rotatably
20 indexable between at least a first and a second position, and in that, in said second position, said supporting aperture is positioned in line with an air inlet (39) from the surroundings and an inlet to a powder exit passageway (22) communicating with said chamber (35), said air inlet
25 (39) from the surroundings being a passageway having a longitudinal axis aligned so as to cause air from the surroundings to flow towards the bottom of a capsule (11) placed within said aperture (10).

12. Powder inhaler according to claim 10 or 11, **characterized in that** said chamber (35) has a projecting central
30 portion (26) for extending towards said mouthpiece (1) so as to provide a flow restriction between said chamber and said mouthpiece, and in that the powder exit passageway (22) through said second part (5) has its orifice at the
35 end of said chamber opposite to said restriction.

1/6

FIG. 1

2/6

FIG. 2

3/6

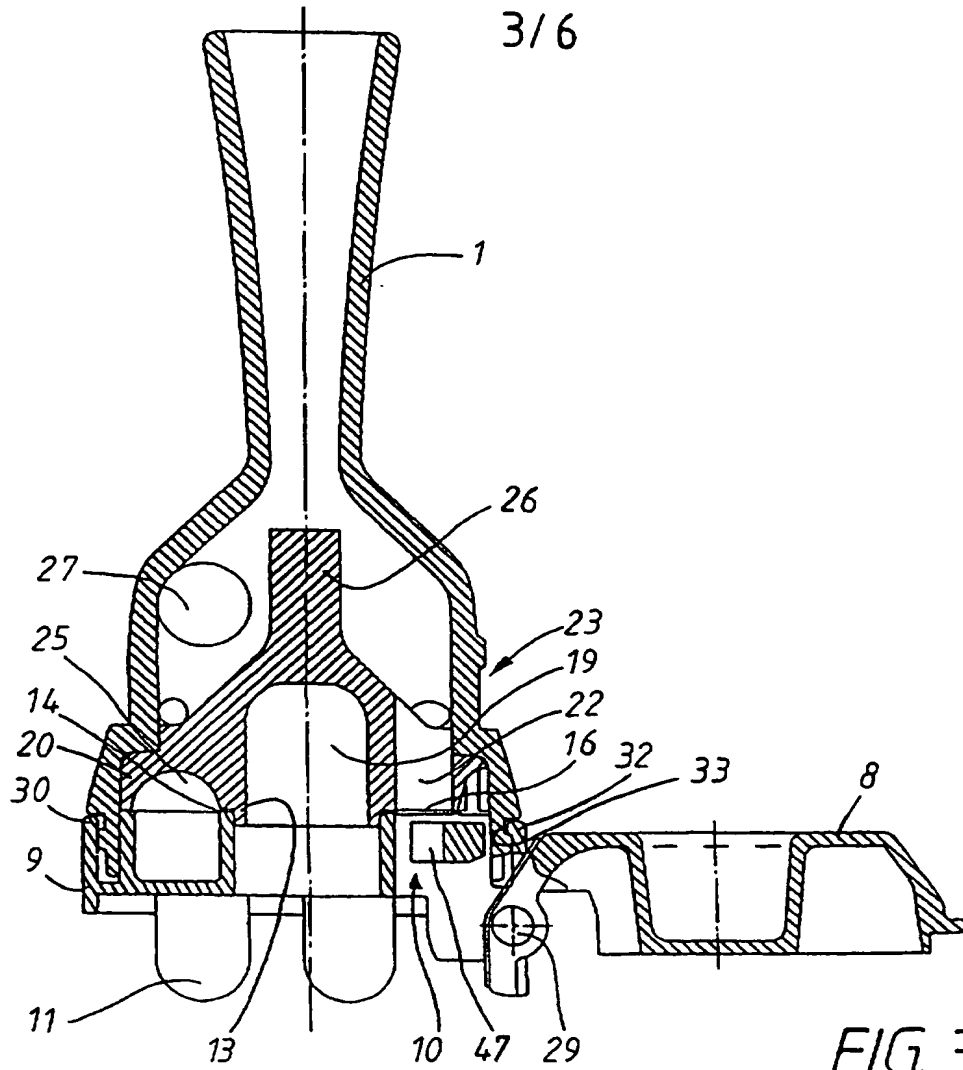


FIG. 3

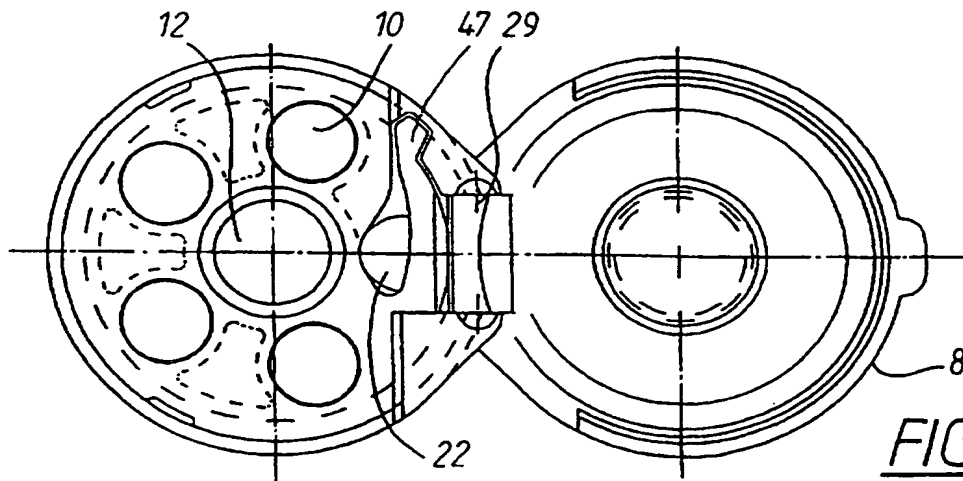
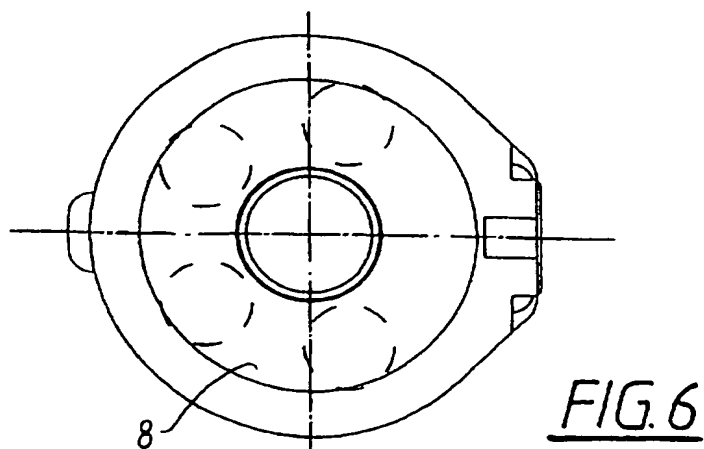
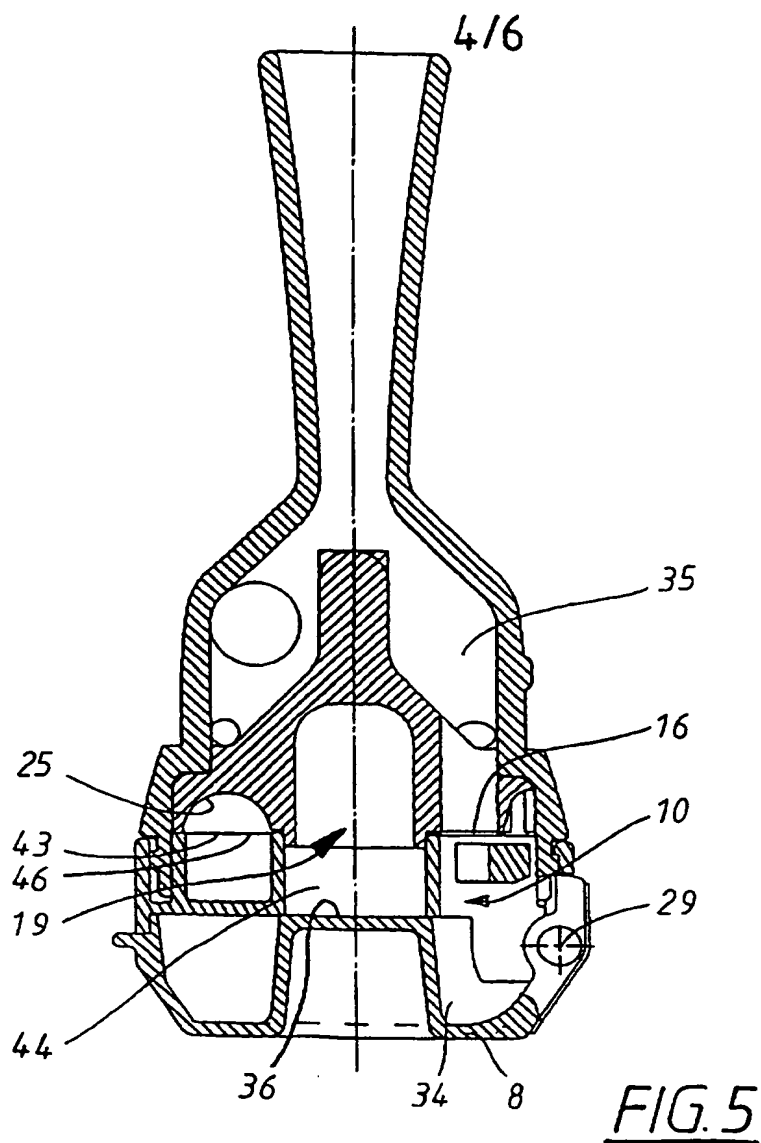


FIG. 4



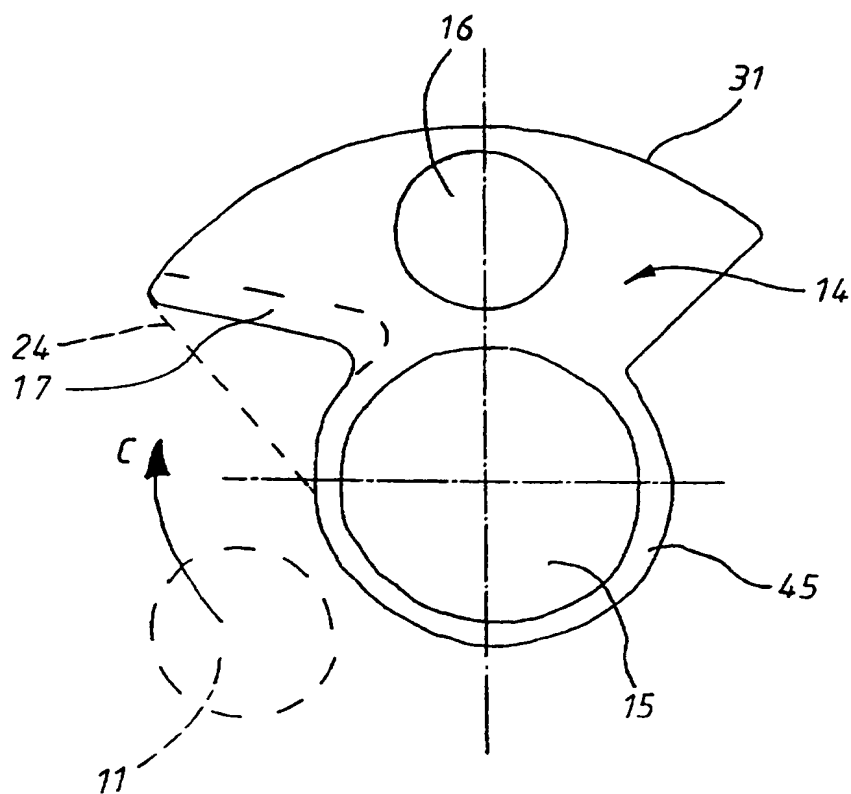


FIG. 7

6/6

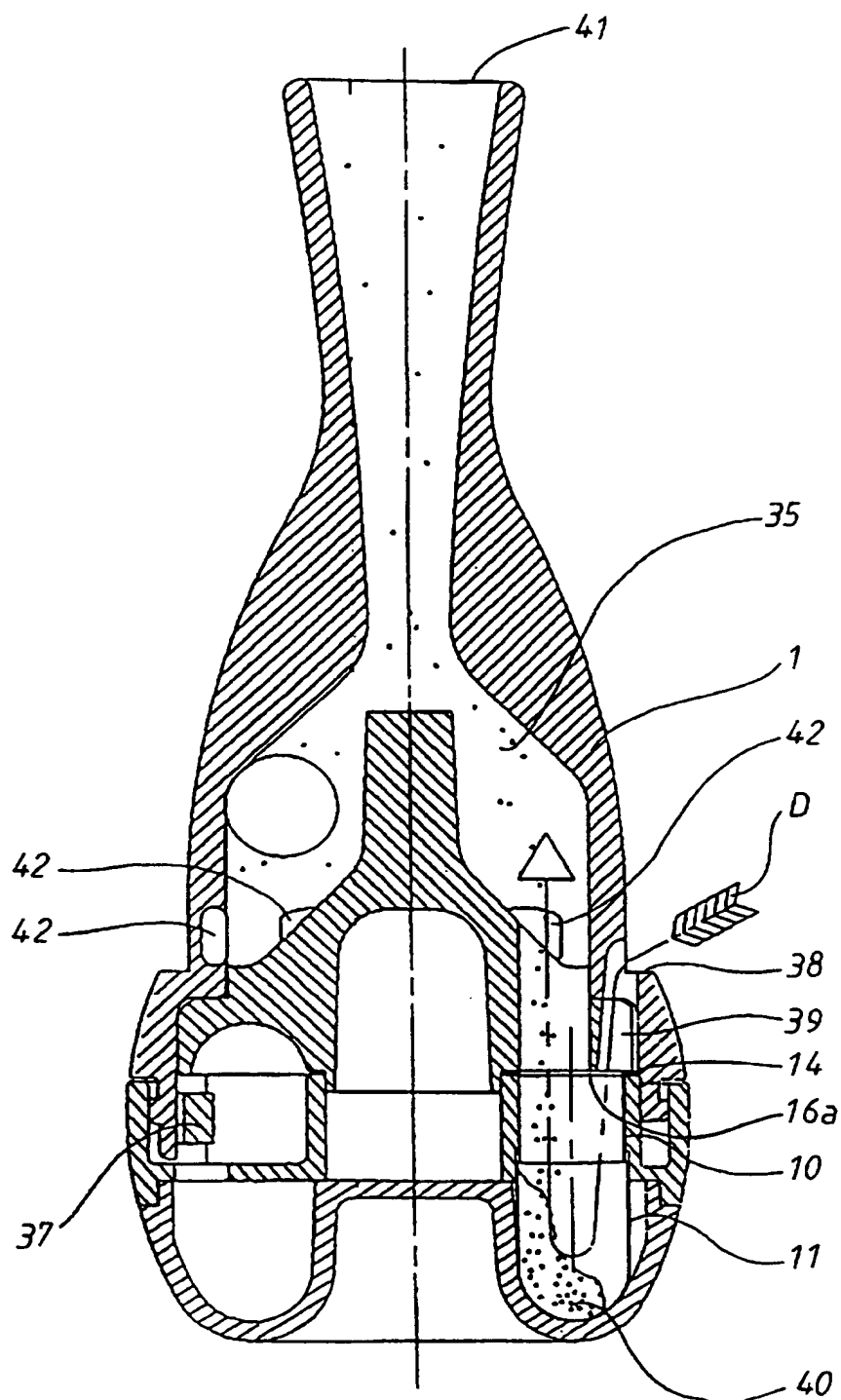


FIG. 8

INTERNATIONAL SEARCH REPORT

International application No.

PCT/SE 97/00120

A. CLASSIFICATION OF SUBJECT MATTER

IPC6: A61M 15/00

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC6: A61M

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

SE,DK,FI,NO classes as above

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 4013075 A (SALVATORE COCOZZA), 22 March 1977 (22.03.77), column 2, line 62 - column 4, line 2, figures 1-8	1-10
Y	--	11-12
X	US 4117844 A (MICHAEL JAMES), 3 October 1978 (03.10.78), figure 4, abstract	1-3
A	--	4-12
Y	US 4860740 A (KIRK ET AL), 29 August 1989 (29.08.89), column 12, line 20 - line 68, figure 9	11-12
	--	

☒ Further documents are listed in the continuation of Box C.☒ See patent family annex.

* Special categories of cited documents:

"A" document defining the general state of the art which is not considered to be of particular relevance

"B" earlier document but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance: the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance: the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search

23 June 1997

Date of mailing of the international search report

02.07.1997

Name and mailing address of the ISA/

Swedish Patent Office

Box 5055, S-102 42 STOCKHOLM

Facsimile No. +46 8 666 02 86

Authorized officer

Eva Selin

Telephone No. +46 8 782 25 00

INTERNATIONAL SEARCH REPORT

International application No.

PCT/SE 97/00120

C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
E	EP 707862 A1 (SOFAB SOCIETE ANONYME), 24 April 1996 (24.04.96), column 4, line 8 - column 6, line 36 --	1-5
A	US 4446862 A (BAUM ET AL), 8 May 1984 (08.05.84), column 9, line 63 - column 10, line 2, figure 7 -- -----	10-12

INTERNATIONAL SEARCH REPORT

International application No.

PCT/SE 97/00120

Box I Observations where certain claims were found unsearchable (Continuation of Item 1 of first sheet)

This international search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☐ Claims Nos.:
because they relate to subject matter not required to be searched by this Authority, namely:
2. ☐ Claims Nos.:
because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:
3. ☐ Claims Nos.:
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

Box II Observations where unity of invention is lacking (Continuation of Item 2 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

Claims 1-9 relate to a capsule opening arrangement.

Claims 10-12 relate to construction means of the air passages in a powder inhaler.

1. ☒ As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.
2. ☐ As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. ☐ As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:
4. ☐ No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

Remark on Protest

☒
☐

The additional search fees were accompanied by the applicant's protest.

No protest accompanied the payment of additional search fees.

INTERNATIONAL SEARCH REPORT
Information on patent family members

03/06/97

International application No.
PCT/SE 97/00120

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US 4013075 A	22/03/77	BE 831288 A DE 2531618 A FR 2278352 A,B GB 1502150 A JP 51039992 A LU 72965 A NL 7508406 A	03/11/75 22/01/76 13/02/76 22/02/78 03/04/76 04/02/76 19/01/76
US 4117844 A	03/10/78	AR 209853 A AT 355730 B AU 499906 B AU 2223177 A BE 851241 A BR 7700891 A CA 1089735 A CH 610204 A DE 2704613 A,C FR 2340739 A,B GB 1561835 A JP 1258243 C JP 52098393 A JP 59036542 B NL 180804 B,C NL 7701195 A SE 414113 B,C SE 7701383 A	31/05/77 25/03/80 03/05/79 17/08/78 09/08/77 18/10/77 18/11/80 12/04/79 18/08/77 09/09/77 05/03/80 29/03/85 18/08/77 04/09/84 01/12/86 15/08/77 14/07/80 12/08/77
US 4860740 A	29/08/89	AR 226386 A AU 554502 B AU 7893381 A BE 890937 A BR 8108856 A CA 1169322 A EP 0063599 A,B SE 0063599 T3 WO 8201470 A	30/06/82 21/08/86 21/05/82 30/04/82 21/09/82 19/06/84 03/11/82 13/05/82
EP 707862 A1	24/04/96	NONE	
US 4446862 A	08/05/84	AU 545574 B AU 6396080 A CH 656311 A,B EP 0028162 A,B GB 2061735 A,B NL 8020393 T SE 8104001 A WO 8101243 A	18/07/85 22/05/81 30/06/86 06/05/81 20/05/81 01/09/81 26/06/81 14/05/81